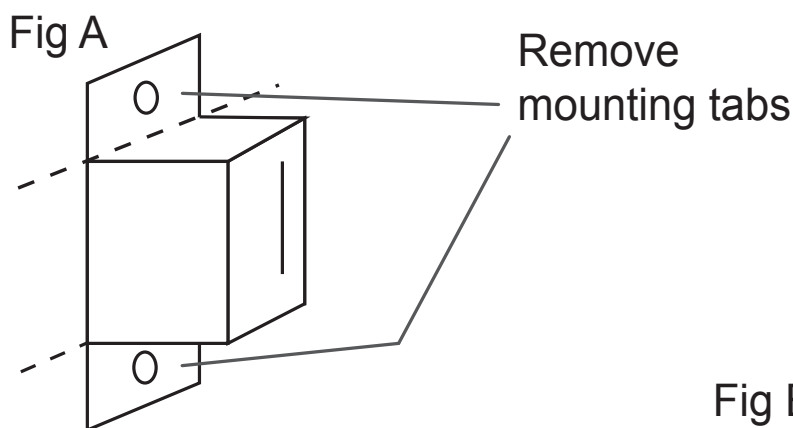


# Hinge Pin Kit

- 1) Remove hinge pins from late door (1976>)
- 2) Retain the hinges, taking note of how they are assembled
- 3) Remove check straps from late door & retain
- 4) From early/new door (>1975) remove hinge pin, hinge and check strap
- 5) Press steel bushes from the kit into fixed hinge on early/new door. Assemble hinge using the late door hinge and pin from kit
- 6) With late door check strap, cut off mounting tabs (fig A)
- 7) Place check straps centrally over adaptor plate from kit and weld together - a quick, short weld will not burn the rubber buffers (fig B)
- 8) Attach check strap to door
- 9) Fit door onto van and adjust as required



Place check strap (from late door), with tabs removed, over adaptor plate and MIG weld top and bottom

Fig B

